



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3407-043
Job Sheet 175535



Part No: D3407-043

Job Qty: 17 ea

Part Name: Tow Ring



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/6/18

Job Tracking No:

Due Date: 4/27/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	17 Ea	4/26/18	4/26/18	0.00	0.00	Start Up Large Fab-1		
100	Large Fab	17 pcs	4/26/18	4/26/18	0.00	3.54	Large Fab 1		
110	QC	17 pcs	4/26/18	4/26/18	0.00	0.00	QC9		
120	QC	17 pcs	4/26/18	4/26/18	0.00	0.00	QC5		
130	Powdercoat	17 pcs	4/27/18	4/27/18	0.00	0.65	Powdercoat1		
140	QC	17 pcs	4/27/18	4/27/18	0.00	0.00	QC3		
150	Packaging	17 pcs	4/27/18	4/27/18	0.00	0.00	Packaging3-1		
160	QC21-SA	17 Ea	4/27/18	4/27/18	0.00	0.00	QC21		

Part Op 100 - Weld D3407-3/-5 using welding rod TIG174 as per Dwg D3407 & QSI 004 A/R TIG174 ROD
Descriptions: Batch:

130 **Mask Threaded Section** START TIME: 9:15 OVEN TEMPERATURE: 400° FINISH TIME:

M 138760

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3407-3	Stem	17 Ea (1 ea)	90-Start up Operation	
D3407-5	Ring	17 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3407-3	17	19	0
	D3407-5	17	34	0

Part Specifications

Specifications could not be found



Container No: S059236



Part: D3407 - 043

Job No: 175535

Serial No/Batch: S059286

Revision: G

Inspector:

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

0:13 AM Dart.Gagnon.Michelle